



Detroit Speed, Inc.
Caster Tuner Kit
P/N: 031731 & 031732

The Detroit Speed, Inc. Caster Tuner Kit is designed to be used in the 1967-81 F-Body DSE Hydroformed Subframes, 1962-67 DSE Chevy II Front Frames and the DSE X-Gen 535 and 595 Front Suspension modules.



Part Description	Quantity
#1 Caster Adjusters	4
#2 Caster Adjusters	4

Figure 1

The caster tuners make adding more caster to your upper control arms easy. The “1” caster tuners have a 1/8” offset and the “2” caster tuners have a 1/4” offset.

Additional Alignment Notes:

Installing the caster adjuster with the attachment hole forward in the control arm will position the entire control arm rearward in the vehicle and create additional positive caster. The same adjusters can be rotated 180° for the opposite effect on caster. Finally, the second set of caster adjusters you have received (labeled “2”) can be used for additional caster or can be used for minimum caster. Figure 2 below shows the bushing removed and Figure 3 shows the bushing installed.



Figure 2 - Bushing Removed



Figure 3 - Bushing Installed

If you have any questions, please call Detroit Speed, Inc. at (704) 662-3272.