



Detroit Speed, Inc.
Fuel Pump Access Panel Kit
P/N: 080402

The DSE Fuel Pump Access Door kit has been designed to allow easy access to service or replace a modern electric fuel pump assembly that is top-mounted in a fuel tank. This kit has a bolt on cover to be located above the fuel pump. The inner opening clearance is 9" x 9" and includes a 1/4" thick steel weld plate with tapped holes and a 1/8" thick black anodized aluminum cover with stainless button head mounting bolts. The panel is usually installed in the truck pan directly above most fuel tanks.



Item	Description	Quantity
1	Fuel Pump Access Panel Cover	1
2	Fuel Pump Access Panel Tap Plate	1
3	1/4"-20 Button SS Screw	16

Installation Instructions:

1. Determine the fuel pump center by drilling small 1/8" to 1/4" sight holes. The fuel pump panel inner cutout is 9" x 9" so you can drill several centering holes if necessary to find perfect center. **NOTE:** If you are installing this kit in a 1967-69 F-Body with the DSE QUADRAlink installed, the tap plate cutout can be centered in the trunk pan and the opening at the front side will be located 5" from the back of the weld-in crossmember. See Figure 1 on the next page.

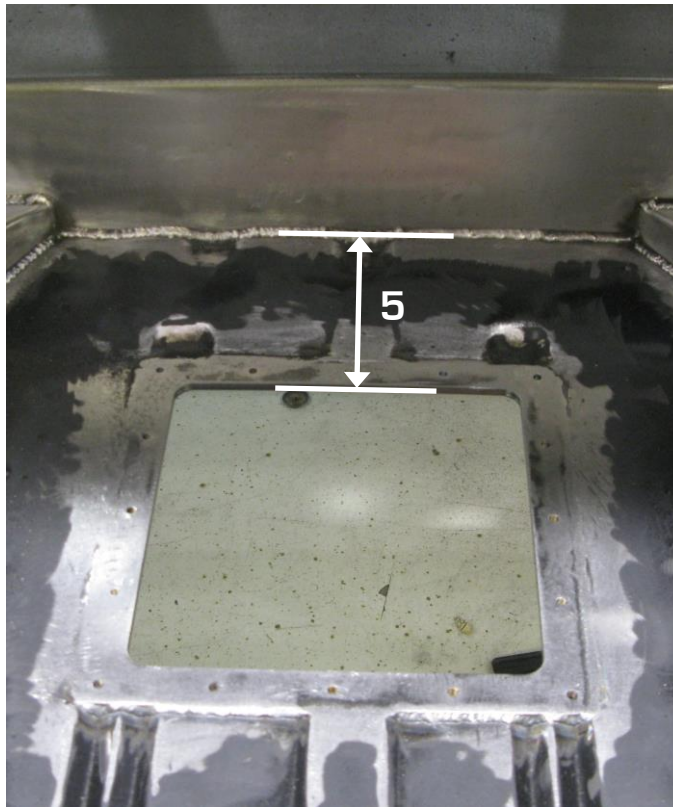


Figure 1 - 1967-69 F-Body w/QUADRAlink

2. Once center is found mark that hole and use it for reference to position the tap plate. The tap plate can be installed in several ways depending on the installers preference. It can be installed above or below the vehicle surface, and can be perimeter welded or plug welded. The pictures in Figure 2 below shows it installed below the vehicle trunk pan surface. Either way, use the tap plate as a pattern for the cutout.

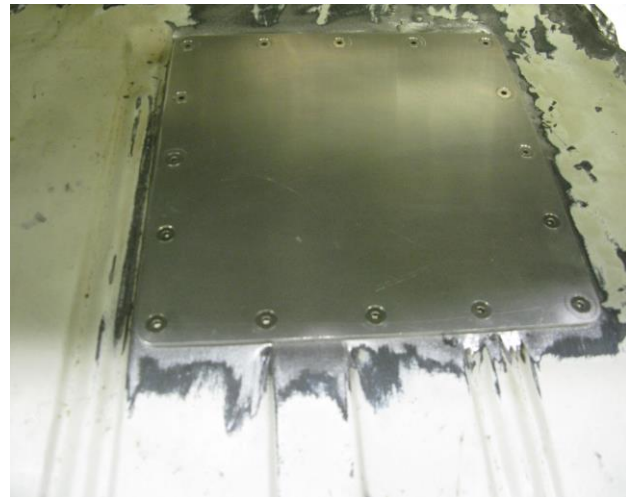


Figure 2 - Installed below the trunk pan

3. The kit includes 16 stainless steel 1/4" Button Head Screws to attach the cover after the tap plate is fully welded. Use anti-seize on the stainless steel screws.

If you have any questions before or during the installation of this product please contact Detroit Speed and Engineering at info@detroitsspeed.com or 704.662.3272

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