



Detroit Speed, Inc.
Upper Rear Axle Bushing Remover/Installer Tool
Various Applications
P/N: 042501

The Detroit Speed, Inc. Upper Axle Bushing Remover/Installer Tool enables the user to easily remove the old bushings and install the new bushings in your A-Body or G-Body rear axle or other, similar metric and SAE bushings. The remover/installer tool will work on both stock and aftermarket rear axles.

Part Name	Qty.	Application
Bushing Puller Base	1	All bushings
1/2"-20 Threaded Rod	1	SAE bushings/A-Body
1/2"-20 Nut G8	2	SAE bushings/A-Body
1/2" SAE Washer	6	SAE bushings/A-Body
M12 x 1.5 Threaded Rod	1	Metric bushings/ G-Body
M12 x 1.5 Nut	2	Metric bushings/ G-Body
M12 Washer	6	Metric bushings/ G-Body
Bushing Removal Adapter	1	All bushings
Bushing Install Adapter	1	All bushings

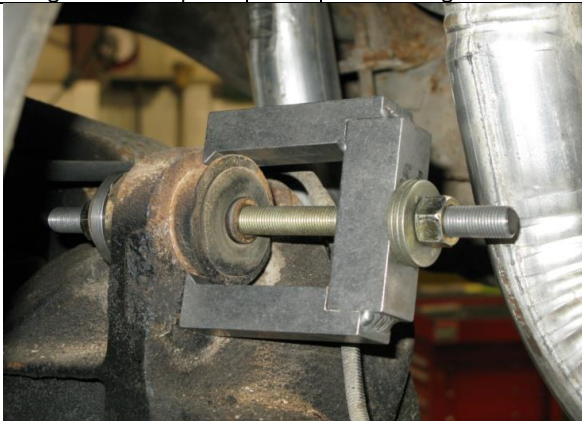


Figure 1 - Removal of the Axle Bushing

1. For removal of the upper bushing, assemble the tool as shown in Figure 1. Be sure to use the appropriate threaded rod, nut, and washers for your bushings—the rod should fit snugly through the bushing.
NOTE: When assembling the tool, use plenty of anti-seize on the threaded shaft along with the washers.



Figure 2 - Installation of the Axle Bushing

2. Once the bushing is removed, assemble the tool as shown in Figure 2 for installation of the bushing.

If you have any questions, please call Detroit Speed at (704) 662-3272.